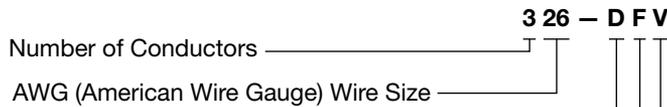


**General Information and Selection**

Different strain gage installation conditions and test specifications often necessitate the use of different types or sizes of leadwires. For accurate, reliable strain measurements, it is important to use an appropriate type of leadwire for each installation. Micro-Measurements stocks a wide variety of wires and cables, cataloged in tabular form on the following pages. All wires and cables listed in the tables have been proven in the field to give excellent sensor performance when properly used in the specified environments. Special gage wiring problems may require the use of wires not listed here. In such cases, our Applications Engineering Department can recommend appropriate wire types and can suggest suppliers.



**WIRE AND CABLE CODING SYSTEM**



**Types of Wire**

- A:** Solid copper
- B:** Stranded copper
- D:** Tinned stranded copper
- F:** Silver-plated stranded
- G:** Nickel-clad solid copper
- H:** Solid Manganin
- J:** Solid Balco®

**Construction**

- F:** Flat cable
- J:** Twisted cable with jacket
- S:** Shielded/twisted with jacket
- T:** Twisted cable without jacket
- W:** Round single wire

**Insulation**

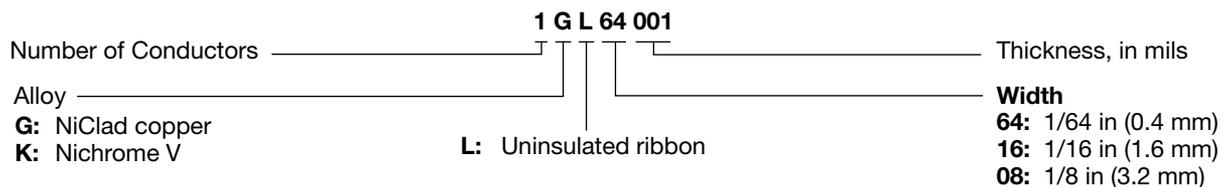
- E:** Etched TFE Teflon®
- F:** Fiberglass braid
- K:** Kapton® (polyimide) wrap
- N:** Nylon/polyurethane enamel
- P:** Polyurethane enamel
- Q:** Polyimide enamel
- T:** TFE Teflon®
- V:** Vinyl (PVC)

AWG	Diameter (nominal)		AWG	Diameter (nominal)	
	in	(mm)		in	(mm)
22	0.0253	0.643	34	0.0063	0.160
26	0.0159	0.404	36	0.0050	0.127
27	0.0142	0.361	37	0.0045	0.114
30	0.0100	0.254	42	0.0025	0.064

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\*Solid core wire

**RIBBON WIRE CODING SYSTEM**



The Wire and Cable Coding System shown above gives the unique designation of each wire type for ordering purposes. The leadwire and cabling selection charts presented on the next three pages are organized

according to the number of conductors. All wires and cables are supplied on spools for user convenience. Some styles may not be continuous length.

**References:**

- Application Note: TT-601, Techniques for Bonding Leadwires to Surfaces Experiencing High Centrifugal Forces.
- Application Note: TT-604, Leadwire Attachment Techniques for Obtaining Maximum Fatigue Life of Strain Gages.
- Application Note: TT-608, Techniques for Attaching Leadwires to Unbonded Strain Gages.

## General Information and Selection

<b>SINGLE-CONDUCTOR TYPES: SOLID WIRE</b>			
	Type (See Note 1)	Packaging Foot (Meter)*	Description
	 <p>AWP    AWN</p> <p>AWQ    GWF</p> <p>HWN    JWN</p>	<p><b>134-AWP</b> <b>136-AWP</b></p> <p><b>127-AWN</b> <b>130-AWN</b> <b>134-AWN</b> <b>136-AWN</b></p> <p><b>127-AWQ</b> <b>130-AWQ</b> <b>134-AWQ</b></p> <p><b>126-GWF</b> <b>126-GWF</b></p> <p><b>137-HWN</b></p> <p><b>142-JWN</b></p>	
<b>SINGLE-CONDUCTOR TYPES: STRANDED WIRE</b>			
	Type (See Note 1)	Packaging Foot (Meter)*	Description
	 <p>DWV    FWK    FWT</p>	<p>126-DWV</p> <p>126-FWK</p> <p>130-FWT</p>	

\*Some types may not be continuous length.

**Note 1:** Products shown in bold are RoHS compliant.

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General Information and Selection

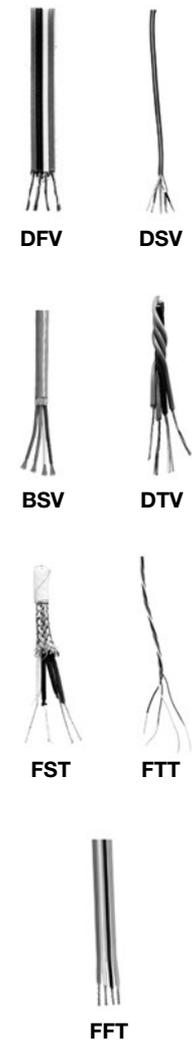
<b>THREE-CONDUCTOR CABLE</b>			
	Type (See Note 1)	Packaging Foot (Meter)*	Description
	 <p><b>DJV</b>    <b>DFV</b></p>	<p><b>322-DJV</b></p> <p><b>326-DFV</b> <b>326-DFV</b> <b>330-DFV</b> <b>330-DFV</b></p>	
 <p><b>BSV</b>    <b>DTV</b>    <b>DSV</b></p>	<p><b>326-BSV</b> <b>326-BSV</b></p> <p><b>326-DTV</b> <b>326-DTV</b></p> <p><b>326-DSV</b> <b>326-DSV</b></p>	<p>100 ft (30 m) 1000 ft (300 m)</p> <p>100 ft (30 m) 1000 ft (300 m)</p> <p>100 ft (30 m) 1000 ft (300 m)</p>	<p><b>Stranded copper wire, 3-conductor twisted cable, PVC insulated, braided shield:</b> For use from -60° to 180°F (-50° to +80°C).</p> <p><b>Stranded tinned-copper wire, 3-conductor twisted cable, vinyl insulation:</b> Convenient general-purpose cable for low electrical noise pickup. For use from -60° to +180°F (-50° to +80°C). Color-coded red/white/black.</p> <p><b>Stranded tinned-copper wire, 3-conductor twisted cable, vinyl insulation, braided shield, vinyl jacket:</b> Special-purpose cable to minimize electrical noise interference. Useful from -60° to +180°F (-50° to +80°C). Color-coded red/white/black.</p>
 <p><b>FFE</b></p>	<p><b>330-FFE</b> <b>330-FFE</b></p>	<p>100 ft (30 m) 1000 ft (300 m)</p>	<p><b>Stranded silver-plated copper wire, 3-conductor flat cable, etched Teflon® insulation:</b> For use from -452°F to +500°F (-269°C to +260°C). Color-coded red/white/black. Insulation treated for bonding.</p>
 <p><b>FJT</b>    <b>FTE</b>    <b>GJF</b></p>	<p><b>330-FJT</b> <b>330-FJT</b></p> <p><b>336-FTE</b></p> <p><b>326-FTE</b> <b>326-FTE</b> <b>330-FTE</b> <b>330-FTE</b></p> <p><b>326-GJF</b> <b>326-GJF</b></p>	<p>100 ft (30 m) 1000 ft (300 m)</p> <p>50 ft (15 m)</p> <p>100 ft (30 m) 500 ft (150 m) 100 ft (30 m) 500 ft (150 m)</p> <p>100 ft (30 m) 1000 ft (300 m)</p>	<p><b>Stranded silver-plated copper wire, 3-conductor twisted cable, Teflon insulation, Teflon jacket:</b> Small, flexible. For use from -452° to +500°F (-269° to +260°C). Color-coded red/white/black. When bonding Teflon-insulated wire, insulation must be treated with Tetra-Etch® compound (see "Special-Purpose Materials.")</p> <p><b>Stranded silver-plated copper wire, 3-conductor twisted cable, etched Teflon insulation:</b> Small, flexible cable. For use from -452° to +500°F (-269° to +260°C). Color-coded red/white/black. Insulation treated for bonding.</p> <p><b>Stranded silver-plated copper wire, 3-conductor twisted cable, etched Teflon insulation:</b> For use from -452° to +500°F (-269° to +260°C). Color-coded red/white/black. Insulation treated for bonding.</p> <p><b>Solid nickel-clad copper wire, 3-conductor twisted cable, fiberglass braid insulation and jacket:</b> For use from -452° to +900°F (-269° to +480°C). Recommended for use with WK-Series gages when silver solder is used for lead attachment. Color-coded red/white/black.</p>

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## General Information and Selection

		FOUR-CONDUCTOR CABLE		
		Type (See Note 1)	Packaging Foot (Meter)*	Description
<b>DFV</b>	<b>DSV</b>	<b>426-DFV</b> <b>426-DFV</b> <b>430-DFV</b> <b>430-DFV</b>	100 ft (30 m) 1000 ft (300 m) 100 ft (30 m) 1000 ft (300 m)	<b>Stranded tinned-copper wire, 4-conductor flat cable, vinyl insulation:</b> For use from -60° to +180°F (-50° to +80°C). Conductors easily separated for stripping and wiring. Color-coded red/white/black/green.
		422-DSV 422-DSV	100 ft (30 m) 1000 ft (300 m)	<b>Stranded tinned-copper wire, 4-conductor polypropylene insulated:</b> Twisted shielded pairs (red/black and white/green) with a drain wire, PVC jacket. For use from -60° to +180°F (-30° to +60°C).
		<b>426-BSV</b> <b>426-BSV</b>	100 ft (30 m) 1000 ft (300 m)	<b>Stranded copper wire, 4-conductor twisted cable, PVC insulated braided shield:</b> For use from -60° to +180°F (-50°C to +80°C).
<b>BSV</b>	<b>DTV</b>	426-DTV 426-DTV	100 ft (30 m) 1000 ft (300 m)	<b>Stranded tinned-copper wire, 4-conductor twisted cable, vinyl insulation:</b> For use from -60° to +180°F (-50° to +80°C). Color-coded red/white/black/green.
		<b>430-FST</b> <b>430-FST</b>	100 ft (30 m) 1000 ft (300 m)	<b>Stranded silver-plated copper wire, 4-conductor twisted cable, Teflon® insulation, braided shield, Teflon jacket:</b> Small, flexible cable. For use from -452° to +500°F (-269° to +260°C). Color-coded red/white/black/green. When bonding Teflon-insulated wire, insulation must be treated with Tetra-Etch® compound (see Special-Purpose Materials, document number 11008).
<b>FST</b>	<b>FTT</b>	<b>426-FTE</b> <b>426-FTE</b>	100 ft (30 m) 500 ft (150 m)	<b>Stranded silver-plated copper wire, 4-conductor twisted cable, etched Teflon insulation:</b> For use from -452° to +500°F (-269° to +260°C). Color-coded red/white/black/green. Insulation treated for bonding.
		<b>436-FTT</b> <b>436-FTT</b>	100 ft (30 m) 500 ft (150 m)	<b>Stranded silver-plated copper wire, 4-conductor twisted cable, Teflon® insulation:</b> Small, flexible cable. For use from -452° to +500°F (-269° to +260°C). Color coded red, white, black, green. When bonding Teflon insulated wire, insulation must be treated with Teflon etchant, such as TEC-1 (see Special- Purpose Materials, document number 11008).
	<b>FFT</b>	426-FFT 426-FFT	100 ft (30 m) 500 ft (150 m)	<b>Stranded silver-plated copper wire, 4-conductor flat cable, Teflon® insulation:</b> For use from -452° to +500°F (-269° to +260°C). Color coded red, white, black, green. When bonding Teflon insulated wire, insulation must be treated with a Teflon etchant, such as TEC-1 (see Special-Purpose Materials, document number 11008).
		FLAT RIBBON LEAD (UNINSULATED)		
		Type	Packaging Foot (Meter)*	Description
		<b>1-GL-64-001</b>	50 ft (15 m)	<b>Uninsulated flat ni-clad copper ribbon:</b> 1/64 in wide x 0.001in thick (0.4 x 0.025 mm). For use from -452 to 900°F (-269 to +480°C). Can be easily soldered or spot welded.
		<b>1-KL-16-002</b>	50 ft (15 m)	<b>Uninsulated Nichrome V:</b> 1/16 in wide x 0.002 in thick (1.6 x 0.05 mm). For use from -452 to + 2000°F (-269 to +1100°C).
		<b>1-KL-08-003</b>	50 ft (15 m)	<b>Uninsulated Nichrome V:</b> 1/8 in wide x 0.003 in thick (3.2 x 0.08 mm). For use from -452 to +2000°F (-269 to +1100°C).
		<b>1-KL-08-005</b>	50 ft (15 m)	<b>Uninsulated Nichrome V:</b> 1/8 in wide x 0.005 in thick (3.2 x 0.127 mm). For use from -452 to +2000°F (-269 to +1100°C).

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General Information and Selection

**HST-1 HEAT-SHRINKABLE WIRE SPLICE SEALANT**



Fast, easy-to-use method for protecting wire splice connections. Constructed of irradiated polyolefin plastic tubing with a heat-flowable inner liner sealant. Forms an immediate and tight seal to splice connection at a shrink temperature of +275°F (+135°C). Inside diameter before heating is 0.125 in (3.2 mm); after heating, 0.023 in (0.6 mm). Large range of shrinkage allows use with leadwire insulation diameters from 0.03 to 0.11 in (0.75 to 2.8 mm). The operating temperature range is -65° to +230°F (-55° to +110°C). Package of eight 6-in (150-mm) lengths.

**THERMAL WIRE STRIPPER**



The ease and simplicity of operation of the Thermal Wire Stripper make it ideal for most strain gage leadwire stripping. The variable heat control allows stripping of all thermoplastic insulations, including Teflon®, in sizes No. 18 to No. 36 AWG (1 to 0.1 mm diameter). The foot switch and tweezers hand-piece give excellent operator control over the stripping operation. Includes power unit and foot switch, both with 3-wire NEMA plugs, and tweezers handpiece.

**WTS-1:** 110Vac

**WTS-2:** 220Vac

**WTS-A Replacement Elements:** Set of two.

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